

# 1005-6-1 Cross Conveyor Frame Assembly

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	191-1133R	Post, Shaker Angle	1	19101-	
2	192-616	Cross conveyer panel, rear	1	19201-	
3	DC-3025	Red and White Reflective Tape @ 150 ft Roll	0.07		
4	195-211	Scraper, Transfer Return Roller	1	19201-	
5	195-615	Cross Conveyer Panel, front	1	19501-	
6	PAN-1615	Cross Conveyor Panel	1		
7	RLT-635-2210-SC	6 1/2" Flange Roller w/Shaft for Scraper 5/8" Bore	2		
8	RLA-010-0108	Spindle / Standoff for Urethane Roller (heat treated)	6	19101-	
9	RLG-040-1016	4" Urethane Roller	6		
10	RLA-3023S	Curved Scraper, RH	1		
11	RLA-3024S	Curved Scraper, LH	1		
12	SHD-617	Shield, Rear Cross Panel	1	19901-w/o Separation Kit	
13	BC-7-3236-133	Cross Conveyor Chain (Tomato)	1		Replaces BC-7-3236-135
14	BC-3525	Snap Ring, 11mm.	2		
15	SHD-616	Shield, Plastic, Rear Cross Panel	0	19201-19810 / 19901-w/o Separation Kit	
800	BC-1032-FS	10-32 x 1 1/4" bolts Flat Socket Head	8		
801	BC-F-36-32	F Connecting Clips 36-32 @ pair	2	11001	
802	BC-1032-LN	10-32 lock nuts	8		
803	BC-7-32-CN	Connecting Rod, 11mm, 32" Wide Belted Chain, 60mm Traction Belts	1		For Clip Splice Option
804	BC-7-32-ST	7/16" x 32" Belted Chain Rod for 60mm Belt	132	11001	
805	RI-25-BC	25mm Belted Chain Rivets	520		
806	BC-BP32	Belt, Rivet backing plates 32mm	260	11001	Lap Splice Option, Used only with BC-1032-LN Lock Nuts

# 1005-6-1 CROSS CONVEYOR FRAME ASSEMBLY

