

1005-4-1 Transfer Assembly

| <i>Ref</i> | <i>Part No.</i> | <i>Description</i> | <i>Parts – Assembly</i> | <i>Will Fit SN</i> | <i>Remarks</i> |
|------------|-----------------|--|-----------------------------|--------------------|--------------------------------------|
| 1 | 195-304D | Access Door w/Hinge | 2 | | |
| 2 | 192-304 | Shaker chamber support panel left | 1 | 19201- | Must use SUP-1304 with this part. |
| 3 | PAN-325 | Panel, Inner Shaker, Side Support | 1 | | |
| 4 | 192-306 | Shaker chamber support panel rear | 1 | 19201- | Must use SUP-1306 with this part. |
| 5 | 195-207 | Transfer Roller Drive Shield | 1 | | |
| 6 | 195-208 | Idler Bracket for Transfer Roller Drive | 1 | | |
| 7 | 195-206 | Transfer Roller Drive Adjuster Bracket | 1 | | |
| 8 | 195-206A | Transfer Roller Drive Slider | 1 | | |
| 9 | BAR-646 | Bar, Belting, Cross Conv. Entr, Separation Kit | 1 | | |
| 10 | 191-646 | Belting, Cross Conveyor | 1 | 19101- | |
| 11 | LA-1530 | Medium Rubber T Latch Assembly | 3 | | |
| 12 | RLA-010-0108 | Spindle / Standoff for Urethane Roller (heat treated) | 6 | 19101- | |
| 13 | RLG-040-1016 | 4" Urethane Roller | 6 | | |
| 14 | DC-1176 | Decal, Danger-Hand Chain Sprockets | 4 | | |
| 15 | SPG-9657C | Compression Spring for Transfer Roller Drive | 1 | 195-208K | |
| 16 | BU-6389N | Nylon Bushing for Transfer Roller Drive | 2 | 195-208K | |
| 17 | RLT-027-108 | Roller 2.75" dia. 1/2" Bore | 2 | | 2755C1X (Old Number, Single Bearing) |
| 18 | RLA-000-118 | Standoff, 1/2" X 1 1/8" | 4 | | |
| 19 | RLR-040-108 | 4" Flat Roller | 2 | | |
| 20 | BC-7-3636-105 | Transfer Chain, 7/16" Bars 36" Wide, 105 Links 36mm | 1 | | |
| 21 | BC-3526 | Split Retaining Ring (Cross Clip) | 2 | | |
| 22 | BAR-1307 | Bar, Hold Down, Transfer Roller | 1 | | |
| 23 | SHD-1899 | Shield, Push Offs, 1" Wide Rollers | 2 | | |
| 24 | SPA-306 | Spacer, Inner Rear Panel, Shaker | 1 | | |
| 25 | DC-3025 | Red and White Reflective Tape @ 150 ft Roll | 0 | | |
| 101 | BL-8-1200-T | 1/2-13 X 12" Hex head Tap Bolt Grade 5 Plated | 1 | | |
| 102 | BL-4-075-C | 1/4 UNC X 3/4 CARRIAGE BOLT GR5 ZINC | 4 | | |
| 103 | BL-4-N | 1/4-20 HEX FIN NUTS ZC | 4 | | |
| 104 | BL-4-FW-8 | 1/4" Flat Washer Grade 8 | 4 | | |
| 105 | BL-4-LW | 1/4 SPLIT LW ZC | 4 | | |
| 106 | RI-3-6-SS | SS Pop Rivets, 3/16 x .251-.375, Buttonhead | 22 | | |
| 107 | BL-10-200-H | 5/8-11 X 2 HEX CAP G5 ZC | 1 | | |

| | | | | | |
|-----|------------|--|-----|-------|--|
| 108 | BL-10-N | 5/8-11 HEX FIN NUTS ZC | 1 | | |
| 800 | BC-1032-FS | 10-32 x 1 1/4" bolts Flat Socket Head | 16 | | |
| 801 | BC-F-36-32 | F Connecting Clips 36-32 @ pair | 2 | 11001 | |
| 802 | BC-1032-LN | 10-32 lock nuts | 16 | | |
| 803 | BC-7-36-CN | Connecting Rod, 11mm, 36" Wide Belted Chain, 60mm Traction Belts | 1 | 11001 | For Clip Splice Option |
| 804 | BC-7-36-ST | 7/16" x 36" Belted Chain Rod for 60mm Belt | 104 | | |
| 805 | BC-BP32 | Belt, Rivet backing plates 32mm | 200 | 11001 | Lap Splice Option, Used only with BC-1032-LN Lock Nuts |
| 806 | RI-25-BC | 25mm Belted Chain Rivets | 400 | | |

1005-4-1 TRANSFER ASSEMBLY

