

## 1004-3-3 Primary Shaker Drum Assembly

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	194-416	Mount, Shaker Rotation Motor	1	19101	For use with 194-416a
2	194-416A	Mount, Shaker Rotation Motor	1	19101-	For use with 194-416
3	CPR-422A-15	Primary Shaker Coupler (Motor Side)	1	Years 1995 - 2000	Used on Sec. Sh. Beginning 2000
4	CPR-422-15	Primary Shaker Drive Coupler	1		Used on Sec. Sh. Beginning 2000
5	CPR-422B-15	Primary Shaker Coupler (Shaker Side)	1		Used on Sec. Sh. Beginning 2000
6	BR-085-RAK	Bearing Housing (1 3/4") Main Shaker	2	19101	
7	BR-175-085	Fafnir Bearing 1 3/4 Tri Seal	2		
8	PU-SK-28	Bushing, SK x 1 3/4"	2	19101	
9	PU-80-8M-114-BO	Pulley, Center 4-1/2" wide Bored Out	1	All Primary Shakers	Can replace with PU-80-8M-114 Shakers
10	SHA-3403	Shaker Tube	1	19101-	Must use SHA-3402 with this part to be compatible with 192-401
11	191-400	Shaker main Shaft	1		Used on Sec. Sh. beginning 1994.
12	GF-1428	Grease Fitting 1/4" x 28 straight	2		
13	HM-103-CH	Char-Lynn Motor	1		
14	BR-175-ER	Bearings, 1 3/4" ER	2	11001	
15	KEY-6-6-24	Keystock 3/8" x 3/8" x 1 1/2" Square Cut (1018)	1		
16	BR-175-LC	1 3/4" Locking Collar - Bearing Protector	1		
100	BL-6-100-C	3/8 UNC X 1 CARRIAGE BOLT GR5 ZINC	32		
101	BL-6-LN	3/8 UNC FIN HEX LOCK NUT NE A563 GrA ZINC	32		
102	BL-6-N	3/8-16 HEX NUTS ZC	6		
103	BL-6-250-8	3/8-16 X 2 1/2 HH C/S GR8 ZC	6		
104	BL-6-100-H-8	3/8-16 X 1 HEX CAP GR8ZC	4		
105	BL-6-LW	3/8 SPLIT LW ZC	4		
600	A-6900-10-8	10 SAE x 1/2 FPX	2	20095001-	
601	H10-34-8MP-8MP	5/8 in hose 1/2MP x 1/2MP x 34 in long	1		
602	H10-36-8MP-8MP	5/8 in hose 1/2MP x 1/2MP x 36 in long	1		
800	HM-103-SK	Seal Kit for Char-Lynn Motor	1	S Series - 010	
801	KEY-4-4-15	Shaft Key 1/4" X 1/4" X 15/16" Woodruff Key	1		
802	BL-5-LW	5/16 SPLIT LW ZC	6		
803	BL-5-200-8T	5/16-18 x 2 Grade 8 Tap Bolt	6		

804	BL-5-150-SCF	5/16-24 x 1 1/2" Socket Head Cap Screw	2
805	BL-5-175-SCF	5/16-24 x 1 3/4" Socket Head Cap Screw	2

# 1004-3-3 PRIMARY SHAKER DRUM ASSEMBLY

