

1002-4-1 Transfer Assembly

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
0	DC-3025	Red and White Reflective Tape @ 150 ft Roll	0		
1	195-304D	Access Door w/Hinge	2		
2	192-304	Shaker chamber support panel left	1	19201-	Must use SUP-1304 with this part.
3	PAN-325	Panel, Inner Shaker, Side Support	1		
4	192-306	Shaker chamber support panel rear	1	19201-	Must use SUP-1306 with this part.
5	195-207	Transfer Roller Drive Shield	1		
6	195-208	Idler Bracket for Transfer Roller Drive	1		
7	195-206	Transfer Roller Drive Adjuster Bracket	1		
8	195-206A	Transfer Roller Drive Slider	1		
9	BAR-646	Bar, Belting, Cross Conv. Entr, Separation Kit	1		
10	191-646	Belting, Cross Conveyor	1	19101-	
11	LA-1530	Medium Rubber T Latch Assembly	3		
12	RLA-010-0108	Spindle / Standoff for Urethane Roller (heat treated)	6	19101-	
13	RLG-040-1016	4" Urethane Roller	6		
14	DC-1176	Decal, Danger-Hand Chain Sprockets	4		
15	SPG-9657C	Compression Spring for Transfer Roller Drive	1	195-208K	
16	BU-6389N	Nylon Bushing for Transfer Roller Drive	2	195-208K	
17	RLT-027-108	Roller 2.75" dia. 1/2" Bore	2		2755C1X (Old Number, Single Bearing)
18	RLA-000-118	Standoff, 1/2" X 1 1/8"	4		
19	RLR-040-108	4" Flat Roller	2		
20	BC-7-3636-105	Transfer Chain, 7/16" Bars 36" Wide, 105 Links 36mm	1		
21	BC-3526	Split Retaining Ring (Cross Clip)	2		
22	BAR-1307	Bar, Hold Down, Transfer Roller, Tomato	1		
23	SHD-1899	Shield, Push Offs, 1" Wide Rollers	2		
101	BL-8-1200-T	1/2-13 X 12" Hex head Tap Bolt Grade 5 Plated	1		
102	BL-4-075-C	1/4 UNC X 3/4 CARRIAGE BOLT GR5 ZINC	4		
103	BL-4-N	1/4-20 HEX FIN NUTS ZC	4		
104	BL-4-FW-8	1/4" Flat Washer Grade 8	4		
105	BL-4-LW	1/4 SPLIT LW ZC	4		
106	RI-3-6-SS	SS Pop Rivets, 3/16 x .251-.375, Buttonhead	22		
107	BL-10-200-H	5/8-11 X 2 HEX CAP G5 ZC	1		

108	BL-10-N	5/8-11 HEX FIN NUTS ZC	1		
800	BC-1032-FS	10-32 x 1 1/4" bolts Flat Socket Head	16		
801	BC-F-36-32	F Connecting Clips 36-32 @ pair	2	11001	
802	BC-1032-LN	10-32 lock nuts	16		
803	BC-7-36-CN	Connecting Rod, 11mm, 36" Wide Belted Chain, 60mm Traction Belts	1	11001	For Clip Splice Option
804	BC-7-36-ST	7/16" x 36" Belted Chain Rod for 60mm Belt	104	19401	
805	BC-BP32	Belt, Rivet backing plates 32mm	200	11001	Lap Splice Option, Used only with BC-1032-LN Lock Nuts
806	RI-25-BC	25mm Belted Chain Rivets	400		

Ref. # 22: BAR-1307(Optional) for holding Belted Chain

1002-4-1 TRANSFER ASSEMBLY

