

1002-3-4 Primary Shaker Weight & Box Assembly

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	PU-SK-28	SK x 1 3/4" Bushings	2	19101	
2	PU-80-8M-30-SK	Primary Weight Pulley HTD	2	1910119115	
3	BR-100-SUP	Bearing Holder Wldmt, Primary Shaker, Tomato	4		
4	MOU-098	Backing Plate, Shaker	4		Replaces MOU-097
5	WGT-402	Weight, Primary Shaker	2		
6	SFT-097	Weight Shaft	2		
7	WGT-402C	Cap, Primary & Secondary Shaker Weight	2		
8	193-403	Shaker, Weight guards	2		
9	SHA-3402	Shaker Weight Box	1		Must use SHA-3403 with this part to be compatible with 192-401
10	HM-412C	Hydraulic Motor -Shaker Weight-Vibrator (Commercial)	1	19101	Sub 191-412
11	PU-JA-14	JA x 7/8" Bushing for PU-26-8M-20-JA	1	11001	
12	PU-26-8M-30-JA	HTD Sprocket 8mm pitch, 26 Tooth, 30mm wide JA Bushing	1		
13	110-515	Mount, Weight Motor	1	19101-	
14	KEY-6-6-24	Keystock 3/8" x 3/8" x 1 1/2" Square Cut (1018)	4		
15	GF-1428	Grease Fitting 1/4" x 28 straight	4		
16	BT-1280-8M-30	Primary Weight Drive Belt	2	19101	
17	BT-960-8M-30	Shaker Drive Belt(30MM Wide)	1		
100	BL-5-200-8T	5/16-18 x 2 Grade 8 Tap Bolt	6		
101	BL-6-275-ST	3/8-16 x 2.75 Grade 5 Stud	4		
102	BL-6-N	3/8-16 HEX NUTS ZC	16		
103	BL-8-150-H8	1/2x1 1/2 Grade 8 Hex Head	16		
104	BL-8-225-H8	1/2 x 2 1/4, Grade 8, Hex Head	16		
105	BL-8-FW-8	1/2 FLAT WASHER G8 ZC	48		
106	BL-8-LNS	1/2 Stover Lock Nut	32		
107	BL-10-375-8	5/8-11 X 3 3/4 HEX CAP G8 ZC	4		
108	BL-10-LW	5/8 SPLIT LW ZC	4		
109	BL-10-FW-8	5/8" Grade 8 Flat Washer	4		
600	A-6901-12-12	12 SAE x 3/4" FPX 90	2		
601	A-1404-4-4	1/4 MP x 1/4 FPX	1		
602	A-4129-6-4	1/4" NPT 90 w/3/8" Push-Loc	1		
603	H6-PL-136	3/8" Push Loc Hose 136" (primary shaker)	1		

604	H12-30-12MP-12MP	3/4 in hose 3/4MP x 3/4MP x 30 in long	1		
605	H12-36-12MP-8MP	3/4 in hose 3/4MP x 1/2MP x 36 in long	1		
800	HM-412B	Key for Hydraulic Motor -Shaker Weight-Vibrator	1	HM-412C & HM-712C	
801	HM-2686	Snap Ring, Commercial Motor	1	HM-1020	
802	HM-0381	Ball Bearing, Motor	1	HM-1020	
803	HM-2585	Ring Seal, Commercial Motor	2	HM-1020	
804	HM-1801	Seal Kit for Commercial Intertech	1	P20 & M20 Series	Includes:(1) Length of HM-2882,(1)HM-2883,(2)HM-2884
805	PU-JA-14B	Bolt for PU-JA-14 (3 @ pkg)	1		

Ref.# 17 (BT-880-8M-30) used when Shaker is located near Header Chain.

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