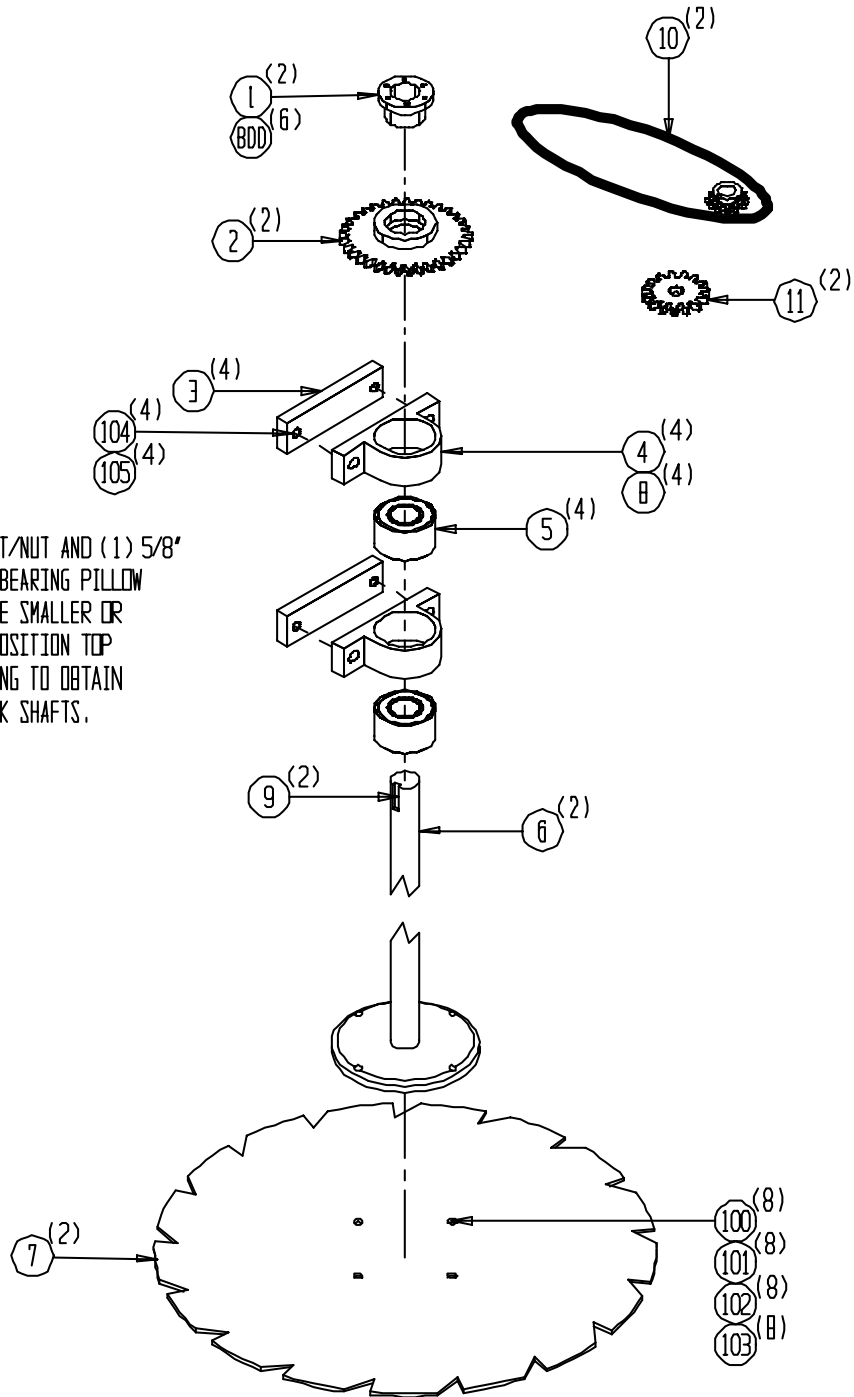


1002-15-3 Disk Shaft Assembly

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	SP-SK-2	Sprocket, Bushing SK	2	19101	
2	SP-60SK35	Disk Shaft Sprocket	2	19101	
3	192-131S	Disk Bearing Spacer	4	19201-	May be omitted
4	BR-100-RAK	2" Bearing Housing	4	11001	
5	BR-200-100	2" Fafnir Bearing, Tri-ply	4	11001	
6	191-131	Shaft, Disk	2		
7	HD-140-04	34" Header Disk	2	11001-19525 60096001-	
7	HD-140-06	36" Header Disk	2		
8	GF-1428	Grease Fitting 1/4" x 28 straight	4		
9	KEY-8-8-40	Shaft Key 1/2" x 1/2" x 2 1/2"	2		
10	CH-60H-67	Roller Chain 67 pitches #60H Disk Drive(Tomato) w/master link	2	19101	
11	SP-6015-T	Idler, # 60 Roller Chain Adjuster	2	19201	
100	BL-8-100-H	1/2-13 X 1 HEX CAP G5 ZC	8		
101	BL-8-LW	1/2 SPLIT LW ZC	8		
102	BL-8-SW	1/2 SAE FW ZC	8		
103	BL-8-FW-8	1/2 FLAT WASHER G8 ZC	8		
104	BL-10-450-H	5/8-11 X 4 1/2 HEX CAP G5 ZC	4		
104	BL-8-450-H	1/2-13 X 4 1/2 HEX CAP G5 ZC	4		
105	BL-10-LN	5/8-11 HEX LN NE ZC	4		
105	BL-8-LN	1/2-13 HEX LOCK NUT NYLON INSERT ZC	4		
800	BL-5-200-8T	5/16-18 x 2 Grade 8 Tap Bolt	6		

Ref. # 7: HD-140-06 (Optional)

1002-15-3 DISK SHAFT ASSEMBLY



NOTE:
 USE (1) 1/2" BOLT/NUT AND (1) 5/8"
 BOLT/NUT @ EACH BEARING PILLOW
 BLOCK. PLACE THE SMALLER OR
 LARGER BOLT TO POSITION TOP
 AND BOTTOM BEARING TO OBTAIN
 ALIGNMENT OF DISK SHAFTS.